

# **Toggle Press - KHP**

For punching dumb-bell test specimen for further tests (e.g. Hot Set Test)

Product No.: 402.0008.01



#### **Technical Details:**

Size (width x length x height)	156 x 292 x 475 mm 6.14 x 11.5 x 18.70 lnch
Weight	10,75 kg 23.70 lbs
Material	Aluminium, Steel cutting surface: PVC
Punch	Stainless steel blade with automatic sample ejection
Stamping force	8 kN
Sample preparation according to cable standards	IEC 60811 -501, -507

## Operation:

- 1. Prepare the sample thickness with a splitting cutter (e.g. Splitting Cutter from iiM AG)
- 2. Place the sample under the punch
- 3. Punch out the dumb-bell test specimen
- 4. Your sample is prepared for the Hot Set Test











### **Device details:**

- Cable sample preparation according to IEC 60811 -501, -507
- Available with either 100 mm (3.93"), 75 mm (2.95") or 50 mm (2.97") dumb-bell tool
- For inspecting cable and tube sheaths in laboratories
- As a preparation for further tests
- Applicable for all cable and tube types
- Cutting surface also available individually

#### Suitable additional equipment

- After punching a dumb-bell test specimen, it can be tested with VisioCablePro's / VisioTubePro's Hot Set Test in an oven according to IEC 60811-507 (previously 60811-2-1)
- or with tensile tester etc.



100 mm (3.93") - Product No.: 405.0008.05 (ASTM D-412 Type D; UL-62-D)

75 mm (2.95") - Product No.: 405.0008.02 (IEC 60811-501 or -507; ISO 37-2; ISO 527-2-5A; IEC 260-12; BS 6746; DIN 53504 S2)

50 mm (1.96") - Product No.: 405.0008.03 (IEC 60811-501 or -507; ISO 37-3; IEC 261-12; DIN 53504 S3A)

More types available on request





